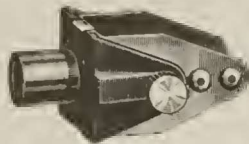


# Boring Jig

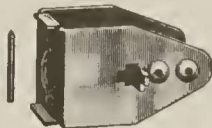
525

FOR USE IN APPLYING CORBIN TUBULAR LATCHES Nos. 645, 659, 659½

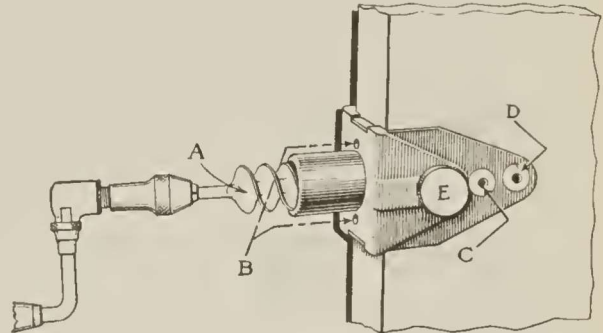
Furnished with Interchangeable Templates for 1⅝ and 1¾ in. Doors.



**020**  
With Template  
For 1⅝ in. Door



Punch      Template  
For 1¾ in. Door



View in use

No.	Material and Finish	Weight Each
<b>020</b>	<b>Cast Iron</b> , Galvanized with Wrought Steel Templates	1¾ Lbs.

Packed one in a box.

TO USE—With proper templates for thickness of door, placed in jig, slip onto door and secure firmly by turning set screws E.

- A. Bore 1⅝ in. hole 3 in. deep for latch case.
- B. Prick punch for 1 in. bore ⅛ in. deep for latch front.
- C. Prick punch for ⅝ in. hole through door for knob spindle.
- D. Prick punch for ⅝ in. hole for locking button for latches No. 659 and 659½ and also for emergency device for latch No. 659.

We recommend the use of Aligning Tool No. 025 (see page 470), to insure free action of the knobs after they are applied.